



Model Series	Drive	WB ** (mm)	Technical Permissible Weights (Kg)					Total	Model MIXERS
			1st axle	2nd axle	3rd axle	4th axle	5th axle*		
NEW TGS		3600	7500	12000	-	-	-	18000	SL4 / SLA4
		3600	7500	9500	9500	-	-	26000	SL7 / SLA7
		4300	7500	7500	9500	9500	-	32000	SLX8 / SL8 / SLA8 SLX9 / SL9 / SLA9
		4300	8000	8000	13000	13000		41000	SLX10 SL10 / SLA10
		5000	8000	8000	16000	16000		48000	SL12 / SLA12
		3600	9000	11500	11500	10000	-	32000	SLX8 / SL8 / SLA8 SLX9 / SL9 / SLA9
	4300	9000	9000	13000	13000	9000	50000	SL12 SL15	

AREA CEE

Model Series	Drive	WB ** (mm)	Technical Permissible Weights (Kg)					Total	Model MIXERS
			1st axle	2nd axle	3rd axle	4th axle	5th axle		
NEW TGS		3600	7500	9500	9500	-	-	26000	HD7 / HDA7
			8000	13000	13000			33000	HD8 / HDA8
		3900	9000	16000	16000			40000	HD9 / HDA9
		4300	8000	8000	13000	13000	-	41000	HD9/HDA9/HD10
		4775							HDA10
		5000							9000

AERA EXTRA CEE

The maximum high of chassis allowed is 1200mm (for SL/SLA12: 1160mm and for SL15: 1100mm)

* About MIXER assembling on five axis chassis, contact the CIFA technical office directly

** Minimum truck wheelbase that CIFA needs for MIXER assembling



PTO Specs	
ENGINE PTO	AUXILARY ENGINE
OP4W9	
flange DIN100 OP4OR ratio 1.23 900Nm	

Truck-Mixer	SL / SLX / HD	●	-
	SLA / HDA	-	●

Vehicle Equipment Necessary

Code	Description
OP2DL	NN cab 2240mm
OPIXU	Interface for digital data exchange
OP0K8	Engine start/stop device under front panel
OP0AY	Air intake upswept with dry air filter / pre-cleaner
OP0X6	Without platform mounting brackets
OP2BJ	Lateral marker lights
--	overhang 1300mm



Mercedes-Benz

Model Series	Drive	WB ** (mm)	Technical Permissible Weights (Kg)					Total	Model MIXERS
			1st axle	2nd axle	3rd axle	4th axle	5th axle*		
AROCs		3600	7500	12000	-	-	-	18000	SL4 / SLA4
		3600	7500	9500	9500	-	-	26000	SL7 / SLA7
		4250	7500	7500	9500	9500	-	32000	SLX8 / SL8 / SLA8 SLX9 / SL9 / SLA9
		4250	8000	8000	13000	13000		41000	SLX10 SL10 / SLA10
		5150	8000	8000	16000	16000		48000	SL12 / SLA12
		3600	9000	11500	11500	10000	-	32000	SLX8 / SL8 / SLA8 SLX9 / SL9 / SLA9
	4250	9000	9000	13000	13000	9000	50000	SL12 SL15	

AREA CEE

Model Series	Drive	WB ** (mm)	Technical Permissible Weights (Kg)					Total	Model MIXERS
			1st axle	2nd axle	3rd axle	4th axle	5th axle		
AROCs		3600	7500	9500	9500	-	-	26000	HD7 / HDA7
			8000	13000	13000			33000	HD8 / HDA8
		3900	9000	16000	16000			40000	HD9 / HDA9
		4250	8000	8000	13000	13000	-	41000	HD9 / HDA9
		4550							HD10 / HDA10
		5150							9000

AERA EXTRA CEE

The maximum high of chassis allowed is 1200mm (for SL/SLA12: 1160mm and for SL15: 1100mm)

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** Minimum truck wheelbase that CIFA needs for MIXER assembling





Mercedes-Benz

PTO

ENGINE PTO OM470 / OM471	ENGINE PTO OM460	AUXILARY ENGINE
N7I	N7P	-
Flange DIN100 600Nm	Flange DIN100 600Nm	-

Truck-Mixer Version	SL / SLX / HD	●	●	-
	SLA / HDA	-	-	●

Vehicle Equipment Necessary

Code	Description
E3W	PSM, 2 nd generation (body and trailer CAN)
N6E	Coupling, flexible, for engine PTO <u>only for Engine OM460 and Roll-off Mixer</u>
C9S	Deletion mounting parts, on frame
E6Z	Reversing buzzer
K7R	Exhaust pipe, straight, above second axle (8x4)
C0L	Frame overhang 1300 mm
-	Side marker led lights

IVECO

Model Series	Drive	WB ** (mm)	Technical Permissible Weights (Kg)					Total	Model MIXERS
			1st axle	2nd axle	3rd axle	4th axle	5th axle*		
X-WAY – T-WAY		3800	7500	12000	-	-	-	18000	SL4 / SLA4
		3500	7500	9500	9500	-	-	26000	SL7 / SLA7
		4250	7500	7500	9500	9500	-	32000	SLX8 / SL8 / SLA8 SLX9 / SL9 / SLA9
		4250	8000	8000	13000	13000		41000	SLX10 SL10 / SLA10
		5020	8000	8000	16000	16000		48000	SL12 / SLA12
		3500	9000	11500	11500	10000	-	32000	SLX8 / SL8 / SLA8 SLX9 / SL9 / SLA9
	4250	9000	9000	13000	13000	9000	50000	SL12 SL15	

AREA CEE

Model Series	Drive	WB ** (mm)	Technical Permissible Weights (Kg)					Total	Model MIXERS	
			1st axle	2nd axle	3rd axle	4th axle	5th axle			
T-WAY		3500	7500	9500	9500	-	-	26000	HD7 / HDA7	
			8000	13000	13000			33000	HD8 / HDA8	
		3820	9000	16000	16000			40000	HD9 / HDA9	
		4250	8000	8000	13000	13000	-	-	41000	HD9 / HDA9 HD10 / HDA10
		4500							41000	
		5020							9000	9000

AERA EXTRA CEE

The maximum high of chassis allowed is 1200mm (for SL/SLA12: 1160mm and for SL15: 1100mm)

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** Minimum truck wheelbase that CIFA needs for MIXER assembling

IVECO

PTO			
TRAKKER		XWAY – T-WAY	
ENGINE PTO	ENGINE PTO	DISTRIBUTION PTO	AUXILIARY ENGINE
Multipower 7342* 2395	Multipower 7342* 2395	79732**	
DIN120 ratio 1.29 -900Nm *Always engaged	DIN120 ratio 1.29 - 900Nm *Always engaged	DIN 100 R:1.14 800Nm * Always engaged	

Truck Mixer	SL – SLX - HD	Driven By	PTO	●	●	●	--
	SLA - HDA		AUXILIARY ENGINE	--	--	--	●

*** PTO 79732 NOT CORRECT FOR ROLL-OFF MIXERS**

Vehicle Equipment Necessary

Code	Description
4897	Raised air filter
3181	Lower exhaust
4572	Expansion module
7638	Reverse buzzer high and low sound
-	Lateral marker lights
-	Without platform mounting brackets
-	overhang 1300mm



Model Series	Drive	WB ** (mm)	Technical Permissible Weights (Kg)					Total	Model MIXERS
			1st axle	2nd axle	3rd axle	4th axle	5th axle*		
FMX		3700	7500	12000	-	-	-	18000	SL4 / SLA4
		3700	7500	9500	9500	-	-	26000	SL7 / SLA7
		4350	7500	7500	9500	9500	-	32000	SLX8 / SL8 / SLA8 SLX9 / SL9 / SLA9
		4350	8000	8000	13000	13000		41000	SLX10 SL10 / SLA10
		5100	8000	8000	16000	16000		48000	SL12 / SLA12
		3700	9000	11500	11500	10000	-	32000	SLX8 / SL8 / SLA8 SLX9 / SL9 / SLA9
	4350	9000	9000	13000	13000	9000	50000	SL12 SL15	

AREA CEE

Model Series	Drive	WB ** (mm)	Technical Permissible Weights (Kg)					Total	Model MIXERS
			1st axle	2nd axle	3rd axle	4th axle	5th axle		
FMX		3700	7500	9500	9500	-	-	26000	HD7 / HDA7
			8000	13000	13000			33000	HD8 / HDA8
		3900	9000	16000	16000			40000	HD9 / HDA9
		4350	8000	8000	13000	13000	-	41000	HD9 / HDA9
		4600							HD10 / HDA10
		5100							9000

AERA EXTRA CEE

The maximum high of chassis allowed is 1200mm (for SL/SLA12: 1160mm and for SL15: 1100mm)

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** Minimum truck wheelbase that CIFA needs for MIXER assembling



PTO Specs

ENGINE PTO	AUXILIARY ENGINE
PTER-1400	
EPTT1000 flange SAE 1410 ratio 1.26 1000Nm	

Truck-Mixer	SL / SLX / HD	●	-
	SLA / HDA	-	●

Vehicle Equipment Necessary

Code	Description
ECBB-HIG	Body builder electrical centre with cab body builder module BBM
AIRIN-HI	High air intake
BUPALARM	Back-up alarm
CHH-HIGH	Chassis height high - approx. 1000 mm above ground level
UFBA	Without body attachments
MARKL-SR	Lateral marker lights
LFFUE275	fuel tank 275L left side
-	Rear frame overhang 1225 mm



Model Series	Drive	WB ** (mm)	Technical Permissible Weights (Kg)					Total	Model MIXERS
			1st axle	2nd axle	3rd axle	4th axle	5th axle*		
NTG/SUPER	 4x2/4	3600	7500	12000	-	-	-	18000	SL4 / SLA4
	 6x4/4	3750	7500	9500	9500	-	-	26000	SL7 / SLA7
	 8x4/4	4350	7500	7500	9500	9500	-	32000	SLX8 / SL8 / SLA8 SLX9 / SL9 / SLA9
		4350	8000	8000	13000	13000	-	41000	SLX10 SL10 / SLA10
		5150	8000	8000	16000	16000	-	48000	SL12 / SLA12
	 8x4 tridem	3750	9000	11500	11500	10000	-	32000	SLX8 / SL8 / SLA8 SLX9 / SL9 / SLA9
 10x4/4	4350	9000	9000	13000	13000	9000	50000	SL12 SL15	

AREA CEE

Model Series	Drive	WB ** (mm)	Technical Permissible Weights (Kg)					Total	Model MIXERS	
			1st axle	2nd axle	3rd axle	4th axle	5th axle			
NTG/SUPER	 6x4/4	3750	7500	9500	9500	-	-	26000	HD7 / HDA7	
			8000	13000	13000			33000	HD8 / HDA8	
		3950	9000	16000	16000	-	-	40000	HD9 / HDA9	
	 8x4/4	4350	8000	8000	13000	13000	-	-	41000	HD9 / HDA9 HD10 / HDA10
			4550	8000	8000	13000			13000	41000
		5150	9000	9000	16000	16000	-	-	48000	HD12

AERA EXTRA CEE

The maximum high of chassis allowed is 1200mm (for SL/SLA12: 1160mm and for SL15: 1100mm)

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** Minimum truck wheelbase that CIFA needs for MIXER assembling





PTO Specs		
ENGINE PTO		AUXILIARY ENGINE
EK740F	ED10R WBF4	
flange SAE 1410 ratio 1.00 2000Nm	Flange DIN120 1000Nm R:1.2	

Truck-Mixer	SL / SLX / HD	●	-
	SLA / HDA	-	●

Vehicle Equipment Necessary

Code	Description
05753A	With BCI control unit
03313B	Remote control engine start
02253B	Rear high air intake
00392E	Right hand exhaust outlet direction
03412Z	Without body attachment bracket, frame
00272C	Chassis height high
00313B	Lateral marker lights
07432A	Bodywork holes in frame (entire frame length)
-	Rear frame overhang 1305 mm

Model Series	Drive	WB ** (mm)	Technical Permissible Weights (Kg)					Total	Model MIXERS
			1st axle	2nd axle	3rd axle	4th axle	5th axle*		
C-K	 4x2/4	3700	7500	12000	-	-	-	18000	SL4 / SLA4
	 6x4/4	3900	7500	9500	9500	-	-	26000	SL7 / SLA7
	 8x4/4	4350	7500	7500	9500	9500	-	32000	SLX8 / SL8 / SLA8 SLX9 / SL9 / SLA9
		4350	8000	8000	13000	13000	-	41000	SLX10 SL10 / SLA10
		5100	8000	8000	16000	16000	-	48000	SL12 / SLA12
	 8x4 tridem	3700	9000	11500	11500	10000	-	32000	SLX8 / SL8 / SLA8 SLX9 / SL9 / SLA9
 10x4/4	4350	9000	9000	13000	13000	9000	50000	SL12 SL15	

AREA CEE

Model Series	Drive	WB ** (mm)	Technical Permissible Weights (Kg)					Total	Model MIXERS	
			1st axle	2nd axle	3rd axle	4th axle	5th axle			
C-K	 6x4/4	3700	7500	9500	9500	-	-	26000	HD7 / HDA7	
			8000	13000	13000			33000	HD8 / HDA8	
		3900	9000	16000	16000	-	-	40000	HD9 / HDA9	
	 8x4/4	4350	8000	8000	13000	13000	-	-	41000	HD9 / HDA9 HD10 / HDA10
			4600							
		5100	9000	9000	16000	16000	-	-	48000	HD12

AERA EXTRA CEE

The maximum high of chassis allowed is 1200mm (for SL/SLA12: 1160mm and for SL15: 1100mm)

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** Minimum truck wheelbase that CIFA needs for MIXER assembling



PTO Specs	
ENGINE PTO	AUXILARY ENGINE
PAM 100	
flange DIN 100 ratio 1.26 1000Nm	

Truck-Mixer	SL / SLX / HD	●	-
	SLA / HDA	-	●

Vehicle Equipment Necessary

Code	Description
-	Body builder electrical interface on chassis BBM
-	Horizontal muffler, rear exhaust outlet
-	Reversing warning buzzer
-	Lateral marker lights
-	Without body attachments
-	Rear frame overhang 1225 mm
-	fuel tank 275L left side

DAF

Model Series	Drive	WB ** (mm)	Technical Permissible Weights (Kg)					Total	Model MIXERS
			1st axle	2nd axle	3rd axle	4th axle	5th axle*		
XDC - XFC	 4x2/4	3850	7500	12000	-	-	-	18000	SL4 / SLA4
	 6x4/4	3850	7500	9500	9500	-	-	26000	SL7 / SLA7
	 8x4/4	4350	7500	7500	9500	9500	-	32000	SLX8 / SL8 / SLA8 SLX9 / SL9 / SLA9
		4350	8000	8000	13000	13000		41000	SLX10 SL10 / SLA10
		5000	8000	8000	16000	16000		48000	SL12 / SLA12
	 8x4 tridem	3850	9000	11500	11500	10000	-	32000	SLX8 / SL8 / SLA8 SLX9 / SL9 / SLA9
 10x4/4	4350	9000	9000	13000	13000	9000	50000	SL12 SL15	

AREA CEE

Model Series	Drive	WB ** (mm)	Technical Permissible Weights (Kg)					Total	Model MIXERS	
			1st axle	2nd axle	3rd axle	4th axle	5th axle			
XDC - XFC	 6x4/4	3850	7500	9500	9500	-	-	26000	HD7 / HDA7	
			8000	13000	13000			33000	HD8 / HDA8	
		4300	9000	16000	16000			40000	HD9 / HDA9	
	 8x4/4	4350	8000	8000	13000	13000	-	-	41000	HD9 / HDA9 HD10 / HDA10
			4600	9000	9000	16000			16000	48000
		5000								

AERA EXTRA CEE

The maximum high of chassis allowed is 1200mm (for SL/SLA12: 1160mm and for SL15: 1100mm)

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** Minimum truck wheelbase that CIFA needs for MIXER assembling

DAF

PTO Specs	
ENGINE PTO	AUXILIARY ENGINE
03134	
flange DIN 100 6 holes Ratio 1.2 830Nm	

Truck-Mixer			
SL / SLX / HD	●		-
SLA / HDA		-	●

Vehicle Equipment Necessary

Code	Description
09562	CAN functions J1939 in application connector
09231	Hardwired engine speed control connector chassis
07821	Hardwired body signal and warnings
08426	Preparation for aftermarket switches
01503	Lateral marker lights
00095	Standard body attachment hole pattern
-	Reversing warning buzzer
-	Without body attachments
-	Rear frame overhang 1300 mm

Model Series	Drive	WB ** (mm)	Technical Permissible Weights (Kg)					Total	Model MIXERS
			1st axle	2nd axle	3rd axle	4th axle	5th axle*		
HD9/HDX	 4x2/4		7500	12000	-	-	-	18000	SL4 / SLA4
	 6x4/4	3800	7500	9500	9500	-	-	26000	SL7 / SLA7
	 8x4/4	4250	7500	7500	9500	9500	-	32000	SLX8 / SL8 / SLA8 SLX9 / SL9 / SLA9
		4250	8000	8000	13000	13000		41000	SLX10 SL10 / SLA10
		5000	8000	8000	16000	16000		48000	SL12 / SLA12
	 8x4 tridem	3800	9000	11500	11500	10000	-	32000	SLX8 / SL8 / SLA8 SLX9 / SL9 / SLA9
 10x4/4	4250	9000	9000	13000	13000	9000	50000	SL12 SL15	

AREA CEE

Model Series	Drive	WB ** (mm)	Technical Permissible Weights (Kg)					Total	Model MIXERS
			1st axle	2nd axle	3rd axle	4th axle	5th axle		
HD9/HDX	 6x4/4	3800	7500	9500	9500	-	-	26000	HD7 / HDA7
			8000	13000	13000			33000	HD8 / HDA8
		3800	9000	16000	16000			40000	HD9 / HDA9
	 8x4/4	4250	8000	8000	13000	13000	-	41000	HD9 / HDA9
		4500							HD10 / HDA10
		5000							9000

AERA EXTRA CEE

The maximum high of chassis allowed is 1200mm (for SL/SLA12: 1160mm and for SL15: 1100mm)

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** Minimum truck wheelbase that CIFA needs for MIXER assembling



PTO Specs	
ENGINE PTO	AUXILARY ENGINE
MULTIPOWER	
DIN 120 ratio 1.29 900Nm	

Truck-Mixer	SL / SLX / HD	●	-
	SLA / HDA	-	●

Vehicle Equipment Necessary

Code	Description
029	Electrical predisposition for PTO
-	Body builder electrical interface on chassis with CAN functions
-	Reversing warning buzzer
-	Lateral marker lights
-	Without body attachments
-	Rear frame overhang 1200 mm



Model Series	Drive	WB (mm)	Technical Permissible Weights (Kg)					Total	Model MIXERS
			1st axle	2nd axle	3rd axle	4th axle	5th axle*		
F LINE CONSTRUCTION	 6x4/4	3800	8000	13400	13400	-	-	33000	SL7 / SLA7 SL8 / SLX8 / SLA8
		4350	8000	8000	13400	13400	-	42000	SLX8 / SL8 / SLA8 SLX9 / SL9 / SLA9
	4350	8000	8000	13400	13400	-	42000	SLX10 / SL10 / SLA10	
	5100	9000	9000	13400	13400	-	44000	SL12 / SLA12	

AREA CEE

Model Series	Drive	WB (mm)	Technical Permissible Weights (Kg)					Total	Model MIXERS
			1st axle	2nd axle	3rd axle	4th axle	5th axle		
F LINE CONSTRUCTION	 6x4/4	3800	8000	13400	13400	-	-	33000	HD7 / HDA7
		3800	8000	13400	13400	-	-	33000	HD8 / HDA8
	4350	8000	8000	13400	13400	-	42000	HD9 / HDA9	
	4750	8000	8000	13400	13400	-	42000	HD10 / HDA10	
	8x4/4	5100	9000	9000	13400	13400	-	44000	HD12

AERA EXTRA CEE

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** Minimum truck wheelbase that CIFA needs for MIXER assembling



PTO Specs	
ENGINE PTO	AUXILARY ENGINE
ENGINE PTO	
DIN 100 6 holes ratio 1.18 750Nm	

Truck-Mixer	SL / SLX / HD	●	-
	SLA / HDA	-	●

Vehicle Equipment Necessary

Code	Description
-	ENGINE model 12.7L
-	Electrical predisposition for PTO
-	Body builder electrical interface on chassis with CAN functions
-	Reversing warning buzzer
-	Lateral marker lights
-	Without body attachments
-	Rear frame overhang 1200 mm